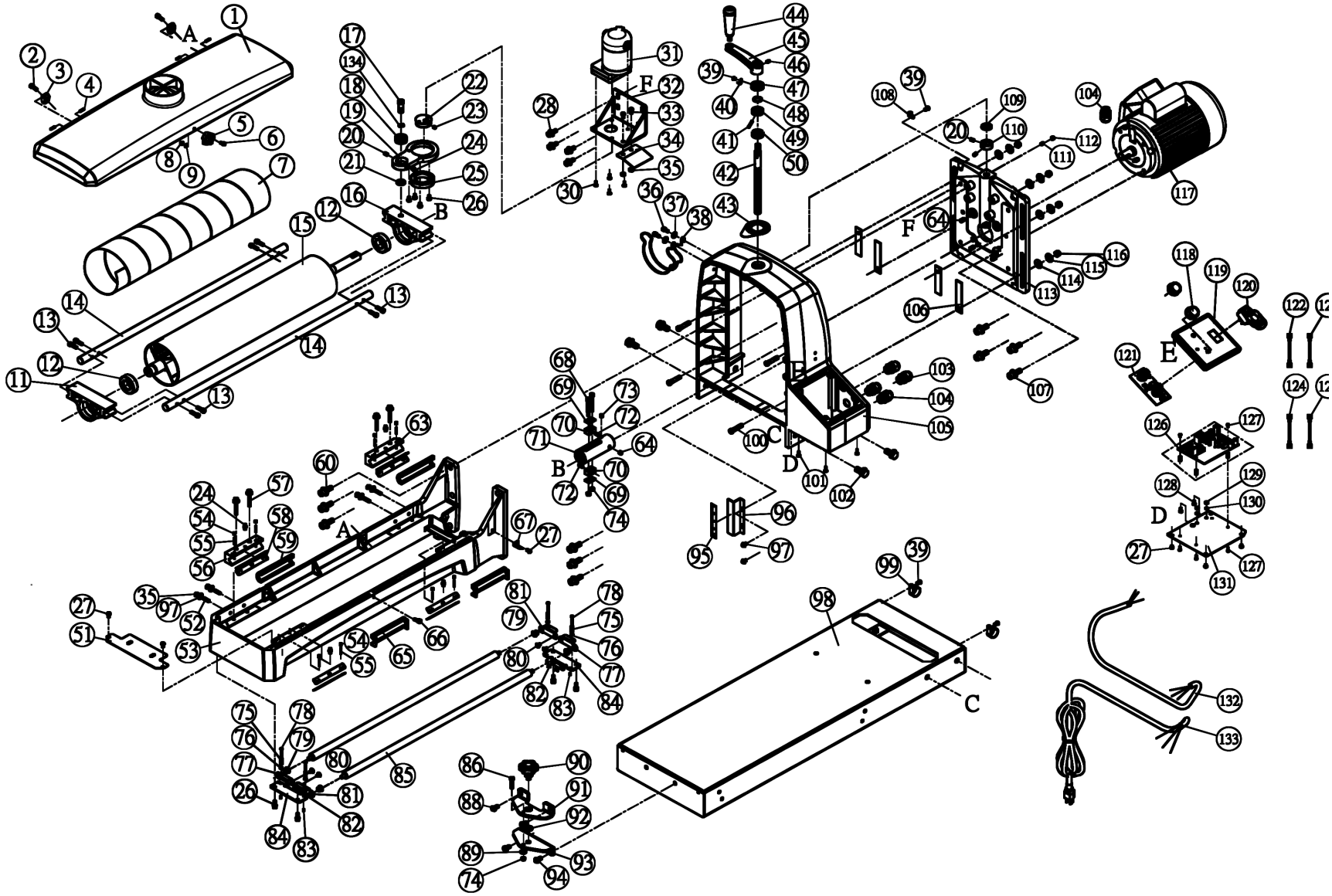
JET JWDS-2244OSC | Stock 723544OSCK

Diagram A - Drum head

Oscillating Drum Sander | Original JET assemblies and replacement parts



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Parts List A - Drum head

Oscillating Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
1	JT9-WDS2244OSC-101 . Dust Hood			1
2	JT9-JWDS2244-102	Socket Head Cap Screw	M6-1.0P x 16L	2
3	JT9-JWDS1632-103	Drum Carriage Hinge		2
4	JT9-40317-15	Spring Pin	3 x 14L	4
5	PM9-PM2244-109	Knob		1
6	JT9-JWDS2244-106	Socket Head Cap Screw	M5-0.8P x 18L	1
7	**	Abrasive (see sect. 14.0 for replacements)		1
8	JT9-TS-1541011	Nylon Lock Hex Nut	M5-0.8P	1
9	JT9-TS-1550031	Flat Washer	5.1 x 12 x 1T	1
11	**	Outboard Bearing Housing (Re:15A)		1
12	**	Ball Bearing (Re:15A)	6205VV	2
13	**	Socket Head Cap Screw (Re:15A)	M6-1.0P x 25L	8
14	**	Guide Bar (Re:15A)		2
15	**	Drum (Re:15A)		1
15A	JT9-DS2244OSC-115A	Drum Assembly (includes #11-16)		1
16	**	Inboard Bearing Housing (Re:15A)		1
17	JT9-WDS2244OSC-117 . Shoulder Screw			1
18	JT9-WDS2244OSC-118 . Spherical Bearing	PB12(SB)		1
19	JT9-WDS2244OSC-119 . Linking Plate			1
20	CM9-TS-1523031	Socket Head Set Screw	M6-1.0P x 10L	3
21	JT9-TS-2360121	Flat Washer	12 x 23 x 2T	1
22	JT9-WDS2244OSC-122 . Cam			1

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Parts List A - Drum head (continued)

Oscillating Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
23	**	Soc Set Screw CPP w/thrdlckr	M6-1.0P x 15L	1
24	JT9-WDS2244OSC-124 . Grease Fitting	M6		5
25	JT9-BB-6908ZZ	Ball Bearing	6908ZZ	1
	**	Socket Head Cap Screw w/ Lock Washer	M6 x 1.0P x 12L	4
26	CM9-TS-2361061	Lock Washer	M6	8
27	JT9-TS-1534032	Phillips Pan Hd Machine Screw	M6-1.0P x 10L	10
	**	Socket Head Cap Screw w/ Flat Washer	M8-1.25P x 20L	4
28	JT9-TS-1504041	Socket Head Cap Screw	M8-1.25P x 20L	4
30	**	Socket Head Flat Screw	#10-32UNF x 1/2INL	4
31	JT9-WDS2244OSC-131 . Oscillating Motor			1
	JT9-JWDS1632-201-1	Carbon Brush (not shown)		2
32	JT9-WDS2244OSC-132 . Oscillating Motor Plate			1
33	JT9-TS-1534042	Phillips Pan Hd Machine Screw	M6-1.0P x 12L	2
34	JT9-WDS2244OSC-134 . Safety Guard			1
35	CM9-TS-2311061	Hex Nut	M6-1.0P	6
36	CM9-TS-1503031	Socket Head Cap Screw	M6-1.0P x 12L	2
37	JT9-JWDS2244-153	Flat Washer	6.4 x 16 x 1.6T	2
38	JT9-JWDS2244-154	Hose Hanger		1
39	**	Phillips Round Head Screw	M5-0.8P x 8L	4
40	JT9-JWDS1632-138	Pointer		1
41	JT9-JWDS1632-146	Spring Pin	4 x 30L	1
42	JT9-JWDS2244-158	Height Adjusting Screw		1

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Parts List A - Drum head (continued)

Oscillating Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
43	JT9-JWDS2244-159	Incremental Depth Scale		1
44	JT9-JWDS2244-160	Handle Assembly		1
45	JT9-JWDS2244-162	Crank		1
46	CM9-TS-1523031	Socket Head Set Screw	M6-1.0P x 10L	1
47	JT9-JWDS1632-143	Dial		1
48	JT9-JWDS1632-144	O-Ring	P11	1
49	JT9-JWDS1632-145	Collar		1
50	JT9-BB-51103	Thrust Bearing	17 x 30 x 9T	1
51	JT9-WDS2244OSC-151 . Safety Guard			1
52	JT9-TS-1523061	Socket Head Set Screw	M6-1.0P x 20L	4
53	JT9-WDS2244OSC-153 . Drum Carriage			1
54	CM9-6286492	Socket Head Set Screw	M6-1.0P x 5L	8
55	JT9-WDS2244OSC-155 . Spring Pin	2.5 x 20L		8
56	JT9-WDS2244OSC-156 . outboard Guide Block			1
	**	Socket Head Cap Screw w/ Lock & Flat Washer M6-1.0P x 45L		4
57	JT9-TS-1503101	Socket Head Cap Screw	M6-1.0P x 45L	4
58	JT9-WDS2244OSC-158 . Gib			8
59	JT9-WDS2244OSC-159 . Seal Cover for Removable Guide Block			2
	**	Socket Head Cap Screw w/ Lock & Flat Washer M10-1.5P x 40L		6
60	JT9-TS-1505061	Socket Head Cap Screw	M10-1.5P x 40L	6
63	JT9-WDS2244OSC-163 . Inboard Guide Block			1
64	JT9-F010408L	Soc Set Screw CPP w/thrdlckr	M8-1.25P x 10L	6

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Parts List A - Drum head (continued)

Oscillating Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
65	JT9-WDS2244OSC-165 . Seal Cover for Integrated Guide Block			2
66	JT9-TS-1502011	Socket Head Cap Screw	M5-0.8P x 8L	1
67	JT9-JWDS1632-166	Pointer		1
68	JT9-WDS2244OSC-168 . Socket Head Cap Screw, Partial Thrd	M6-1.0P x 55L		2
69	JT9-WDS2244OSC-169 . Drive Glider Plate			2
70	JT9-WDS2244OSC-170 . Drive Glider			2
71	JT9-WDS2244OSC-171 . Coupling			1
72	JT9-WDS2244OSC-172 . Ball Plunger			2
73	**	Soc Set Screw CPP w/thrdlckr	M8-1.25P x 6L	1
74	JT9-F001753	Nyloc Nut BO	M6-1.0P	2
75	PM9-PM2244-125	Compression Spring		4
76	CM9-TS-1550021	Flat Washer	4.2 x 8 x 0.8T	4
77	PM9-PM2244-131	Right Tension Roller Suspension Bracket		2
78	JT9-JWDS1632-126	Phillips Round Head Screw	M4-0.7P x 25L	4
79	PM9-PM2244-130	Oilite Bushing		4
80	PM9-PM2244-132	Shoulder Screw		4
81	PM9-PM2244-129	Left Tension Roller Suspension Bracket		2
82	JT9-63049	Wave Washer	WW-6	4
83	**	Soc Set Screw CPP w/thrdlckr	M4-0.7P x 8L	4
84	PM9-PM2244-128	Tension Roller Bracket		2
85	JT9-WDS2244OSC-185 . Tension Roller			2
86	JT9-TS-1482061	Hex Cap Screw	M6-1.0P x 30L	1

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Parts List A - Drum head (continued)

Oscillating Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
87	CM9-TS-2361081	Lock Washer	M8	4
	**	Socket Head Button Screw w/ Lock Washer	M8 x 1.25 x 16L	2
88	JT9-TS-2248162	Socket Head Button Screw	M8-1.25P x 16L	2
89	CM9-TS-1550041	Flat Washer	6.5 x 19 x 2T	1
90	JT9-JWDS1632-172	Knob		1
91	JT9-JWDS1632-173	Parallel Adjust Moving Bracket		1
92	JT9-JWDS1632-174	Oilite Washer		1
93	JT9-JWDS1632-175	Parallel Adjust Fixed Bracket		1
	**	Socket Head Button Screw w/ Lock Washer	M8 x 1.25 x 20L	2
94	JT9-TS-2248202	Socket Head Button Screw	M8-1.25P x 20L	2
95	JT9-JWDS2244-168	Depth Scale		1
96	JT9-WDS2244OSC-196 . Depth Scale Plate			1
	**	Phillips Round Head Screw w/ Flat Washer	M6-1.0P x 10L	2
97	CM9-TS-1550041	Flat Washer	6 x 12 x 1T	6
98	JT9-WDS2244OSC-198 . Base			1
99	JT9-JWDS1632-188	Cable Management	ACC-8-B	2
100	JT9-JWDS2244-167	Stud		4
101	JT9-JWDS2244-172	Self Tapping Screw	M4 x 20L	4
	**	Hex Cap Screw w/ Flat Washer	M12-1.75P x 30L	4
102	JT9-TS-1492021	Hex Cap Screw	M12-1.75P x 30L	4
103	JT9-JWDS2244-177	Strain Relief	MG20AS-10B-7	2
104	JT9-JWDS1632-153	Strain Relief	PG 13.5	3

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Parts List A - Drum head (continued)

Oscillating Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
105	JT9-DS2244OSC-1105	Motor Shroud		1
106	JT9-JWDS2244-176	Oilite Plate		4
	**	Socket Head Cap Screw w/ Lock & Flat Washer M10-1.5P x 35L		4
107	**	Socket Head Cap Screw	M10-1.5P x 35L	4
108	JT9-DS2244OSC-1108	Cable Tie	ACC-2.5 (7.8mm)	1
109	JT9-JWDS1632-148	Nylon Washer		1
110	JT9-JWDS1632-149	Collar		1
111	PM9-PM2244-184	PU Block		1
112	JT9-5302731	Socket Head Set Screw	M8-1.25P x 6L	1
113	JT9-DS2244OSC-1113	Motor Plate		1
114	JT9-JWDS1632-157	Oilite Washer		4
115	JT9-TS-1550061	Flat Washer	8.2 x 23 x 2T	4
116	JT9-TS-1541031	Nylon Lock Hex Nut	M8-1.25P	4
117	JT9-JWDS1836-154	Motor	1.75HP, 115V, 60Hz	1
	JT9-JWDS1632-154SC	Starting Capacitor (not shown)	300MFD 125VAC	1
	JT9-WDS1632-154SCC . Starting Capacitor Cover (not shown)			1
	JT9-JWDS1836-154RC . Running Capacitor (not shown)	50mF 250VAC		1
	JT9-JWDS1632-154FC	Fan Cover (not shown)		1
	JT9-JWDS1632-154CF	Cooling Fan (not shown)		1
118	PM9-PM2244-196	Knob		2
119	JT9-DS2244OSC-1119	Control Panel (includes label LM000359)		1
120	JT9-994534	Switch		1

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Parts List A - Drum head (continued)

Oscillating Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
	JT9-JSG96-135A	Switch Key (not shown)		1
121	JT9-DS2244OSC-1121	Potentiometer		1
122	JT9-JWDS2244-197	Internal Connection Cable (Black)	ST 12AWG x 1C x15cm	1
123	JT9-JWDS2244-198	Internal Connection Cable (White)	ST 12AWG x 1C x15cm	1
124	JT9-DS2244OSC-1124	Internal Connection Cable (Black)	ST 16AWG x 1C x15cm	2
125	JT9-DS2244OSC-1125	Internal Connection Cable (White)	ST 16AWG x 1C x15cm	2
126	JT9-DS2244OSC-1126	Circuit Board		1
127	JT9-TS-1531012	Phillips Pan Hd Machine Screw	M3-0.5P x 5L	8
128	JT9-TS-1533042	Phillips Pan Hd Machine Screw	M5-0.8P x 12L	2
129	JT9-TS-1540031	Hex Nut	M5-0.8P	2
130	JT9-F002097	Lock Washer, Ext. Tooth	M5	2
131	JT9-JWDS2244-1102	Circuit Board Holder		1
132	JT9-JWDS2244-1103	Motor Cable	SJT 12AWG x 3C	1
133	JT9-JWDS1632-190	Power Cable	SJT 12AWG x 3C	1
134	**	Wave Washer	WW-12	1
	JT9-JWDS2244-1105	Motor Label (not shown)		1
	JT9-LM000360	Oscillating Motor Label (not shown)		1
	JT9-LM000358	ID Label, JWDS-2244OSC (not shown)		1
	**	JET Logo (not shown)	4” x 4”	1
	JT9-LM000359	Control Panel Label (not shown)		1
	JT9-JWDS1632-197	Left Parallel Adjust Label (not shown)		1
	JT9-JWDS1632-198	Right Parallel Adjust Label (not shown)		1
	JT9-LM000238	Warning Label (not shown)		1

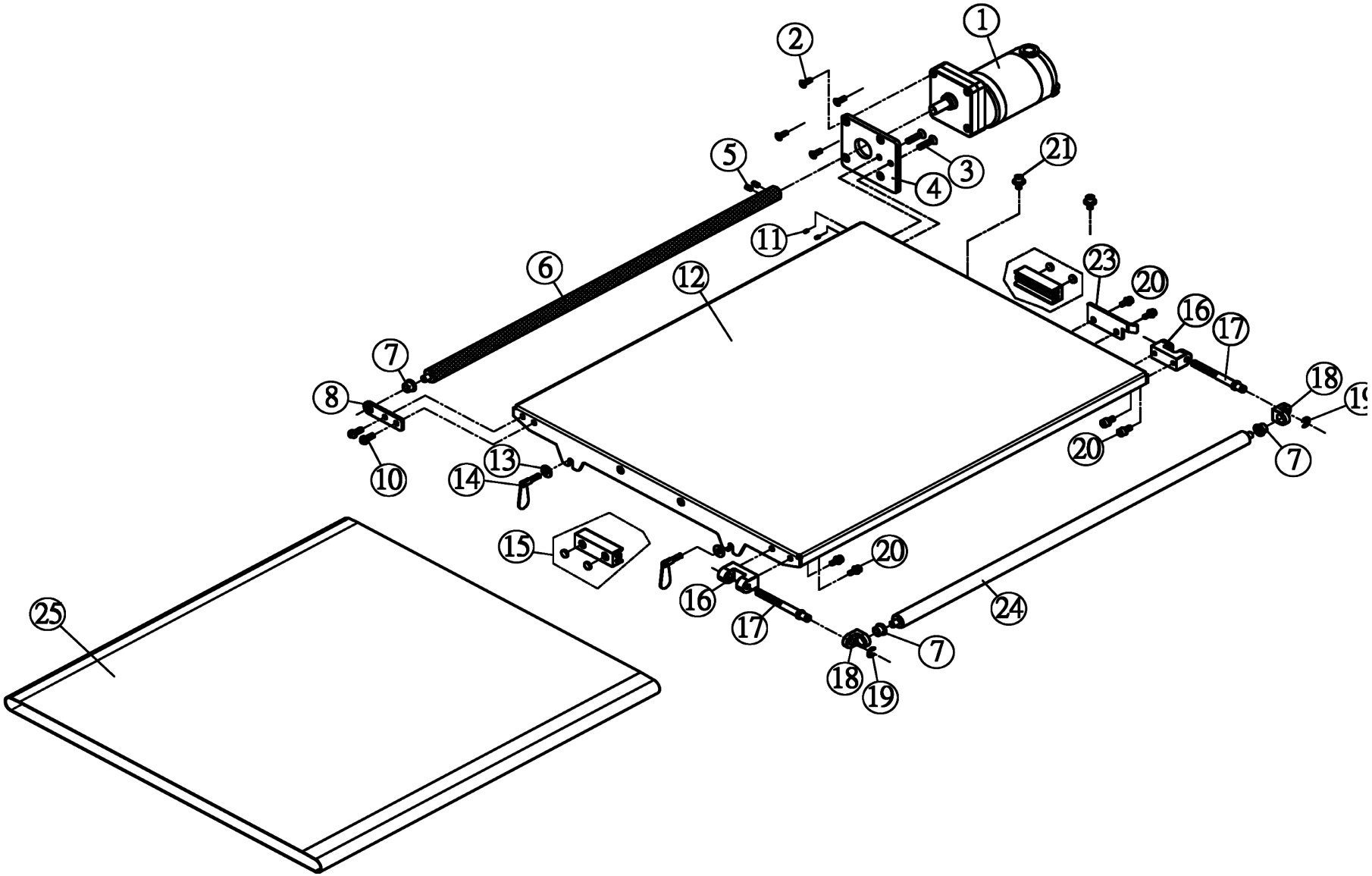
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Diagram B - Conveyor

Oscillating Drum Sander | Original JET assemblies and replacement parts



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Parts List B - Conveyor

Oscillating Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
1	JT9-JWDS2244-201	Belt Motor	1/30HP 115V	1
	JT9-JWDS1632-201-1	Carbon Brush (not shown)		2
2	**	Socket Head Flat Screw	#10 x 32UNC x 1/2IN L	4
3	JT9-F010985	Socket Head Flat Screw	M6-1.0P x 35L	2
4	JT9-JWDS1632-204	Belt Motor Plate		1
5	JT9-TS-1522011	Socket Head Set Screw	M5-0.8P x 5L	2
6	JT9-JWDS2550-206	Drive Roller		1
7	PM9-PM2244-130	Oilite Bushing		3
8	JT9-JWDS1632-208	Drive Roller Bracket		1
	**	Socket Head Button Screw w/ Lock Washer	M6 x 1.0P x 16L	2
10	JT9-TS-2246162	Socket Head Button Screw	M6-1.0P x 16L	2
11	JT9-TS-1521021	Socket Head Set Screw	M4-0.7P x 5L	2
12	JT9-JWDS2550-212	Conveyor Table		1
13	CM9-TS-1550041	Flat Washer	6.5 x 19 x 2T	2
14	JT9-JWDS2550-214	Wing Screw		2

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JET JWDS-2244OSC | Stock 723544OSCK

Parts List B - Conveyor (continued)

Oscillating Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
15	PM9-PM2244-213	Tracker Kit (set of 2)		1
16	JT9-JWDS1632-217	Adjusting Rod Bracket		2
17	JT9-JWDS1632-218	Adjusting Rod		2
18	JT9-JWDS1632-219	Driven Roller Bracket		2
19	JT9-JWDS1632-220	E-Retaining Ring	ETW-7	2
	**	Socket Head Cap Screw w/ Lock Washer	M6 x 1.0P x 12L	6
20	CM9-TS-1503031	Socket Head Cap Screw	M6-1.0P x 12L	6
	**	Socket Head Cap Screw w/ Flat Washer	M8*1.25P*14L	2
21	JT9-TS-1504021	Socket Head Cap Screw	M8-1.25P x 12L	2
22	JT9-TS-1550061	Flat Washer	8.5 x 19 x 2T	2
23	JT9-JWDS1632-224	Guide Plate		1
24	JT9-JWDS2550-224	Driven Roller		1
25	JT9-JWDS2550-225	Conveyor Belt		1
26	JT9-JWDS1632-227	Conveyor Motor Label (not shown)		1
27	JT9-LM000236	Caution Label - Table Lock (not shown)		1

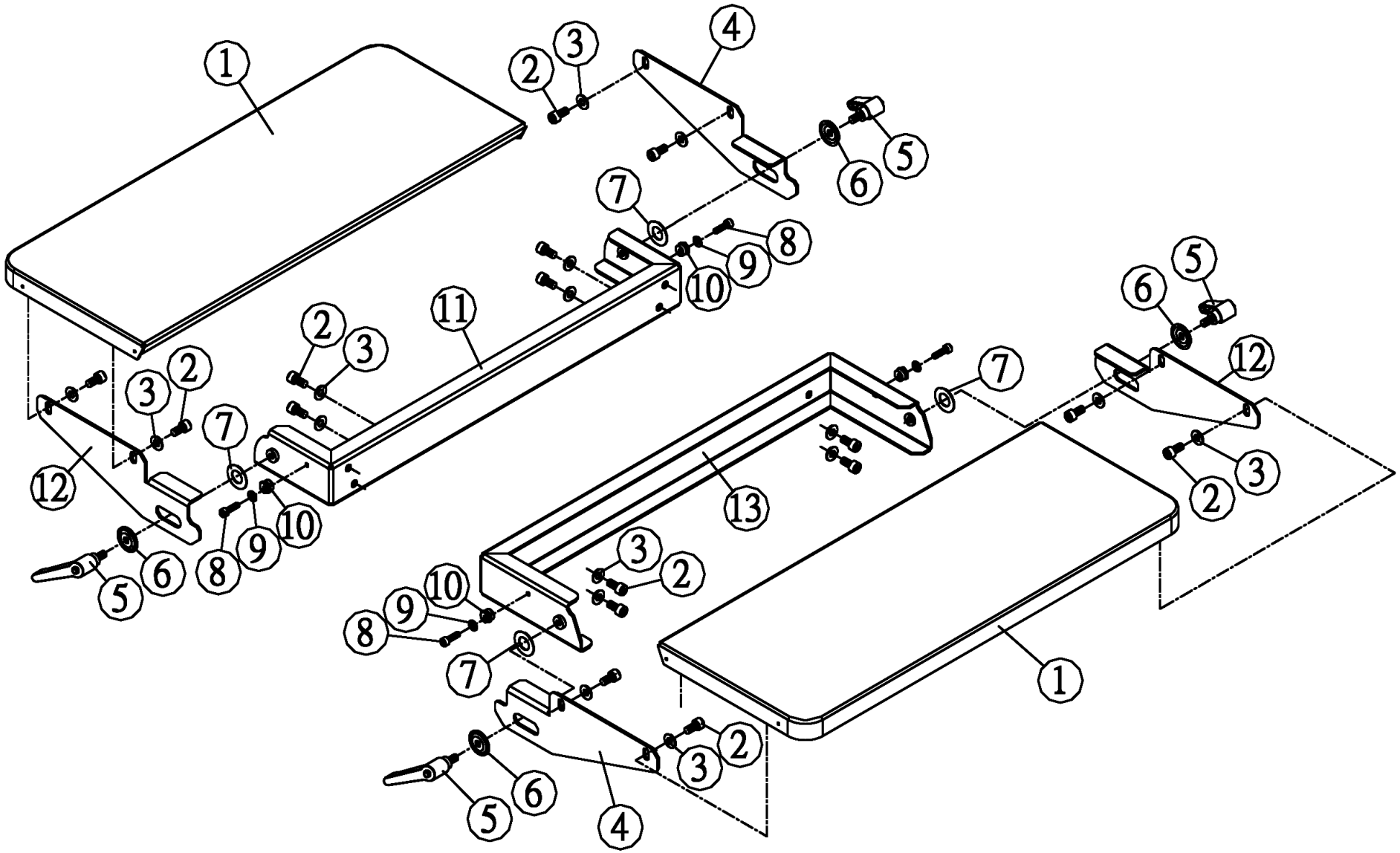
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Diagram C - Optional infeed and outfeed tables

Oscillating Drum Sander | Original JET assemblies and replacement parts



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Parts List C - Optional infeed and outfeed tables

Oscillating Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
	JT9-723551	Infeed/Outfeed Table Kit (includes #1-13)		1
1	JT9-JWDS2550-401	Extension Table		2
2	CM9-TS-1504031	Socket Head Cap Screw	M8-1.25P x 16L	16
3	JT9-TS-1550061	Flat Washer	8.3 x 20 x 1.5T	16
4	JT9-JWDS2244-404	Left Folding Table Bracket		2
5	JT9-JWDS2244-405	Handle		4
6	JT9-JWDS2244-406	Disc Washer		4
7	JT9-JWDS2244-407	Oilite Washer	16.8 x 30 x 1t	4
8	JT9-TS-1503051	Socket Head Cap Screw	M6-1.0P x 20L	4
9	CM9-TS-1550041	Flat Washer	6.3 x 13 x 2T	4
10	JT9-JWDS2244-410	Eccentric Cam		4
11	JT9-JWDS2550-411	Rear Fixed Bracket		1
12	JT9-JWDS2244-412	Right Folding Table Bracket		2
13	JT9-JWDS2550-413	Front Fixed Bracket		1
	JT9-JWDS2244-420	Hardware Package, Infeed-Outfeed Tables (includes #2,3,5,6,7-10)		

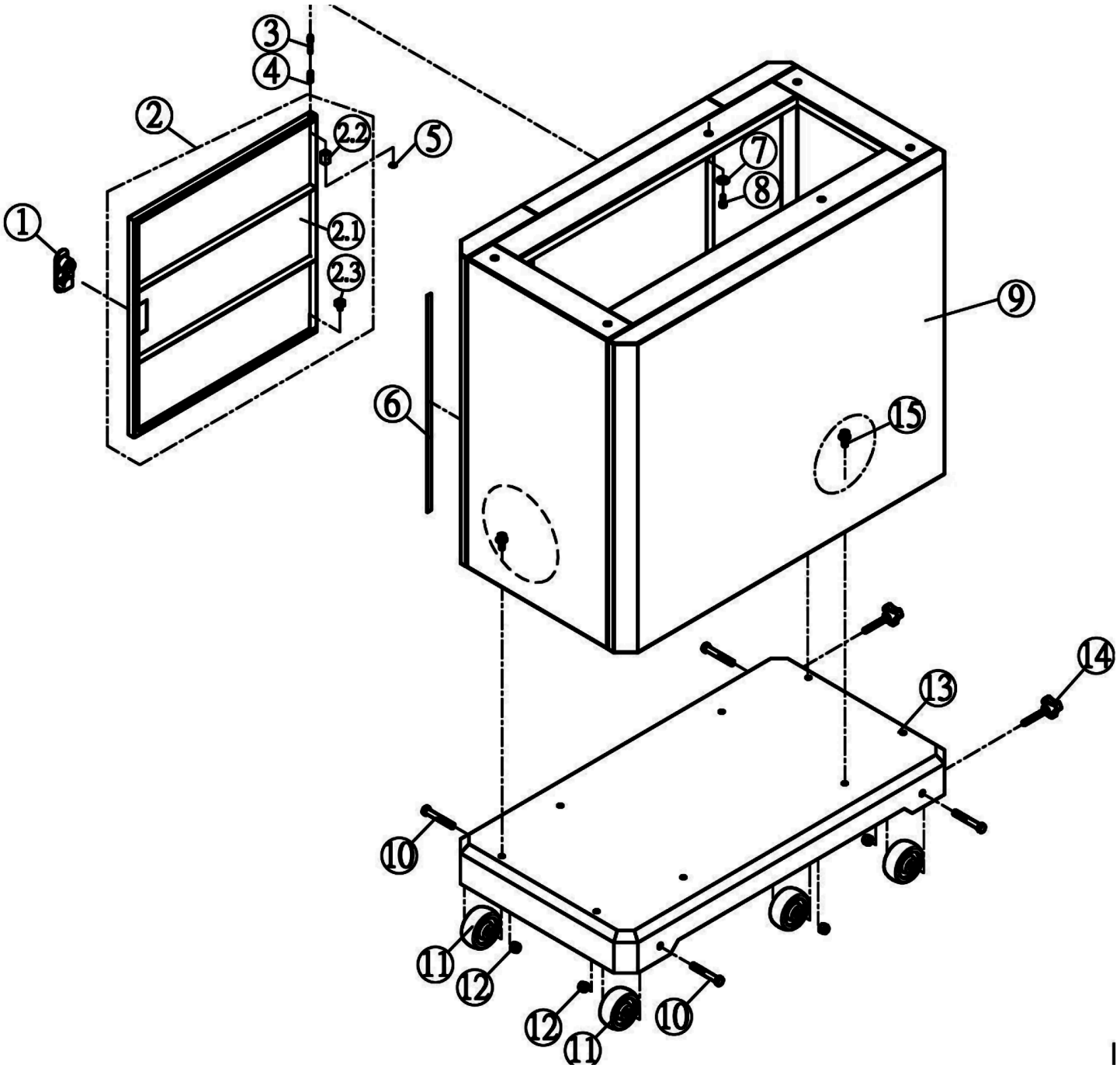
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Diagram D - Closed stand

Oscillating Drum Sander | Original JET assemblies and replacement parts



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Parts List D - Closed stand

Oscillating Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
	JT9-723544CS	Closed Stand Assembly (#1 thru 14)		
1	JT9-JOSS-S-245	Door Latch		1
2	JT9-JWDS2550-702	Cabinet Door Assembly		1
3	JT9-JOSS-S-242	Door Pivot		1
4	JT9-JOSS-S-243	Compression Spring		1
5	JT9-6286482	E-Retaining Ring Ext	ETW-4	1
6	JT9-JWDS2550-706	Foam Strip		1
7	JT9-TS-1550061	Flat Washer	8.3 x 18 x 1.5T	6
8	CM9-TS-1504031	Socket Head Cap Screw	M8-1.25P x 16L	6
9	JT9-JWDS2550-709	Cabinet		1
10	JT9-TS-0060111	Hex Cap Screw	3/8”-16UNC x 2-1/2”L	4
11	PM9-PG-M05	Wheel		4
12	JT9-TS-0640091	Nylon Lock Hex Nut	3/8”-16UNC	4
13	JT9-JWDS2550-713	Base		1
14	JT9-JWDS2550-714	Knob	M8-1.25P x 56L	2
15	**	Socket Head Cap Screw w/ Flat Washer	M8-1.25P x 16L	8

Blank quantities or part numbers are not specified in the original JET list.

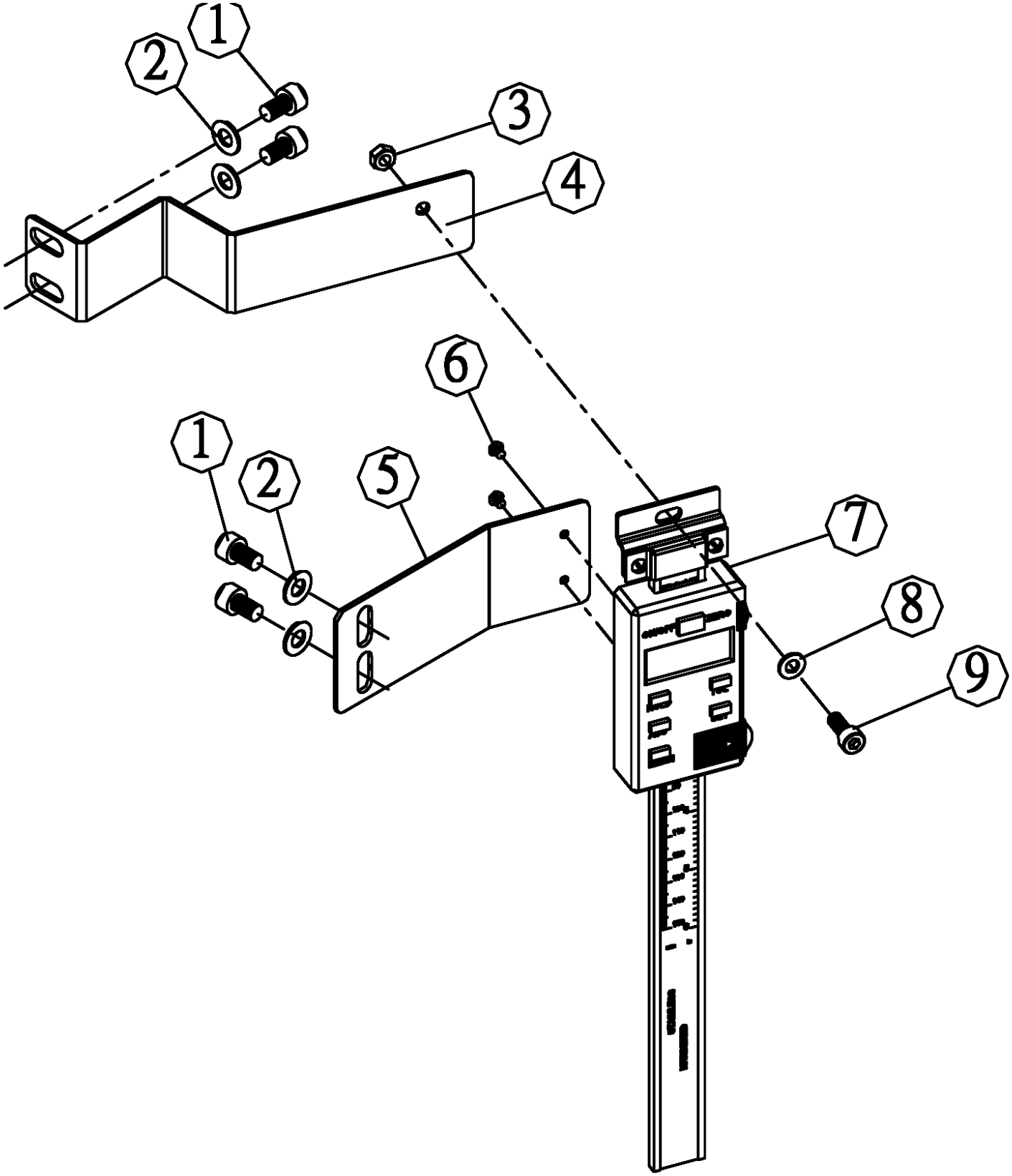
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Diagram E - Optional digital readout

Oscillating Drum Sander | Original JET assemblies and replacement parts



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Parts List E - Optional digital readout

Oscillating Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
	JT9-723552	Drum Sander DRO Assembly (includes #1 thru 9)		
1	JT9-TS-1503021	Socket Head Cap Screw	M6-1.0P x 10L	4
2	CM9-TS-1550041	Flat Washer	6.5 x 13 x 1T	4
3	JT9-TS-1540031	Hex Nut	M5-0.8P	1
4	JT9-JWDS2244-504	Upper Bracket		1
5	JT9-JWDS2244-505	Lower Bracket		1
6	JT9-JWDS2244-506	Phillips Round Hd Machine Screw	M3-0.5P x 5L	2
7	JT9-JWDS2244-507	DRO		1
8	JT9-TS-1550031	Flat Washer	5.1 x 10 x 1T	1
9	JT9-TS-1502031	Socket Head Cap Screw	M5-0.8P x 12L	1

Blank quantities or part numbers are not specified in the original JET list.

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